# upland Ultriva

# Ultriva 9.3 version Release Notes

By Upland Software

Version 1.0

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#### 1 Enhancements

#### 1.1 Add drill down capability to SQMS Supplier Scorecard (datagrid)

Added delivery p	erformanc	e as link format and	it navig	ates supplier	performanc	e report		
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May 2019 Jun 2019	77.78		0		100			100 0

#### New tab will be opened with the Supplier Performance report for selected date.

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#### 1.2 Added workflow steps required/not required by nonconformity types

When the user creates a nonconformity type entity, they should be able to set each of these steps as required or not required.

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	Customer Reported	
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#### 1.3 Added new top-level flow for RDC (Request for Design Change)

When supplier creates new CAPA, they should be able to choose the CAPA type of Product or RDC (Request for Design Change).

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# 1.4 Updated Production Sequence Page: New PO Details column with current Card ID functionality

- 1. Added PO Details column (display PO number as column data)
- 2. When Job is started, PO Details column turns green
- 3. When job is held, PO Details column turns yellow
- 4. Hover over PO number to display PO Details (currently "Card Details" functionality)
- a. Popup header "PO Details: POXXXXX"
- b. Details: same as current Card Details

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Start Time

Notes

Expected Completion Date

#### 1.5 Create Gantt Chart for production orders

Gantt chart was added to Production Sequence on the Production Plan Details option. Gantt chart shows a graphic representation of the Production Sequence orders in the same period.

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There is other way to access Production Plan Details (Gantt Chart), on the OEE Reports menu.

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ţ	Jobs not Completed View a list of orders that are not completed before a specified date	Scrap View Scrap report View Production History Report	t Production Plan Details Detailed Gantt chart style view of all currently planned production orders, exandable by operations
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	Operator Efficiency View Operator Efficiency report	OEE View OEE report	
	> Admin Reports		:
	> Dashboards		:
	> QMS Reports		:
	> Custom Reports		

#### Gantt Chart allows user to apply filter by Operation/Machine or some fields inside table.

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#### To enable Gantt Chart, we should set GANTT\_CHART\_WO\_ENABLED sys config setting to TRUE.

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#### 1.6 Replace Production Sequence Filter Dropdowns for Lookup

Production Sequence screen now has Lookup component for Current/Next Operation and Current/Next Machine, in this way user can search and select filter.

Clear filter button doesn't clear operation and machine filter. These filters should be cleared manually by user.

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			R16 R16	KCDH2EWTRAMK KCDH2EPTRAQA	1 121233		ITPS210619 ITPS210619	(Next)		·	06/21/201				0 /
			R16	KCDH2F3TRA9P	1 210619	210.619	ITPS210619	On exercise of MultiManhinese		_	06/21/201	9 10	00		0 🥖

#### 1.7 Assign Bus Unit screen enhancement

Assign business unit screen accessible from user, workcenter, plant and supplier screens are now a wizard allowing to select multiple bus units for the user.

	upland Ultriva		QA	LS Test site 9.3			Q	$\heartsuit$	<b>^</b> ?	) QA Team	• •
â	Search > I> S> A> Admin > User User List for TCEK-Ram				Business Unit:	TCEK-Ram TFilters -	▼ () Vie			Application (Plant)	•
₩	Filter By Select Operator	▼ Enter Value	Tx	Go 🕨				00.0%		Enabled	Q
¥=	Find User ID 🆓 🆓							00.07*			
	+ Add 🛛 🗷 Edit 🛛 🏛 Disable 🖉 👁 View	More Options  Groups									
⊞	Sorted by: User ID	Privileges Business units								1 to 33 of 3	3
	Status ↑ User ID ↑	Clone Operations Show Disabled And Locked Clone User	rst Name ↑	Last Name	Email ID 1	Work	Phone ↑	Buye	er Code ↑	Last Login On	
ţ)	🖌 buyeruser	Attachment	A	Team	vseelam@uplandsoftware.cor	n 98489	70892	BC24	40516	01/Jul/19	
	🖋 buyeruser150419	Login History Assigned Operations	Jyeruser	opertions	vseelam@uplandsoftware.cor	n 98489	70892			-	-
а́а́а	🧳 buyeruser240318		teest	test	Not Set	2323				10/Apr/19	
	🧳 buyeruser280119		buyer	user280119	vijay19s@gmail.com	98489	70892			28/Jan/19	
ŝ	🥜 CEK-User		CEKUser	UAE	Not Set	98982	9182	TCE	(-Ram	14/Apr/11	
	🧳 Delegateuser1		Delegateuser1	VPo approval	Not Set	98489	70892			26/Apr/17	
	🧳 Delegateuser2		Delegateuser2	Po Approval Testing	vseelam@uplandsoftware.com	n 98489	70892			01/Feb/17	
	🕜 dtenorio		Daniel	Tenorio	dtenorio1@uplandsoftware.co	om +5721	14411			01/Jul/19	
	Emp1@ultrivatestoutlook.onmicrosoft	.com	Emp	Test	Not Set	1212				09/Jun/14	
	intg_BSU23BWTRAPH		Integration	User	Not Set	408-2	48-9803			24/May/19	
	🧳 intgsvc_tcekram		intgsvc_tcekram	integration	Not Set	\$		Pass	word!1	24/Mar/17	
	🧳 pl_91_qms_user		pl_91_qms_user	pl_91_qms_user	Not Set	\$		pl_9	1_qms_user	26/Feb/19	
	🧳 pl_91_user		pl_91_user	pl_91_user	Not Set	\$				26/Feb/19	
	🧳 pl_old_qms_user		pl_old_qms_user	pl_old_qms_user	Not Set	\$		pl_ol	ld_qms_user	r 26/Feb/19	
	🧳 pl_old_user		pl_old_user	pl_old_user	Not Set	\$		pl_ol	ld_user	26/Feb/19	

	upland Ultriva	QA LS Test site 9.3			٩	$\heartsuit$	?		A Team 🔻
â	Assigned Business units for User:		Business Unit:	TCEK-Ram 🔻	Арр	lication:	Applica	ation (Pla Export	nt) 🔻
~	Filter By	<b>T</b> x Go ►							
	Find Name 🙌 🍂								
	+ Add a Delete ▲ Groups (2º Privileges ← Back								
	Sorted by: Name								1 to 5 of 5
⊞	Name †	Location 1		Code 1					
¢3	BendCell	Hyd		wc123					
~	DatabizWareHouse	Hyd		DatabizWareHouse					
The second se	DrillCell	Hyderabad		drillcell2					
للقالم	supnew	test another supplier		supnew					
÷.	WCLine1	Hyd		WCLine1					

First steps ask for the Bus Unit type to assign to user.

pplication (Plant) 🔹
Cancel Next >

#### According to selected bus unit type, you get the list of available bus units for selected user.

≡	upland Ultriva	QA LS Test site 9.3	Q, (♡) (?) QA Team ▼
ŝ	الله کار کې کې <u>Actions</u> کا Home Assign Business Unit Wizard: Select Business Unit		ss Unit: TCEK-Ram    Application: Application (Plant)
			Cancel < Prev Next >
	Select Business Unit Type Select Business Unit Type Select Business Unit Type O		
<u> 00.001</u>  00.001	Filter By	Ţx Go ►	
⊞	Find Name 🆓 🌺		
¢3			1 to 2 of 2
	Name î	Location 1	Code 🕆
الثالم	DatabizWareHouse	Hyd	DatabizWareHouse
ŝ	DrillCell	Hyderabad	drillcell2
22			
	*Required field		

If one bus unit is selected, on next step we will see selected bus unit available groups and parent bus unit available groups (common groups).

If multiple bus units are selected, on next step we will see just parent bus unit available groups (common groups).

<b>A</b> > A	Admin 📏 🕼 🗚 Actions 📏 Home		Business Unit: TCEK-Ram	<ul> <li>Application: Application (Plant)</li> </ul>
Assig	gn Business Unit Wizard: Select Account Typ	be		
B	Select Select Select Account Unit Type			Cancel < Prev
Filter	r By 💌 Select Operator 💌 Enter Value	<b>T</b> x Go ►		
Sort	rted by: Title			1 to 11 o
Sort	ted by: Title	1	Description 1	1 to 11 o
		1		1 to 11 o
	Title î			1 to 11 o
	Title 1	   	g	1 to 11 o
	Title † acalg Accounts Department		s s (ccounts Department	1 to 11 o
	Title † acalg Accounts Department Consignment Supplier Admin	 	5 Sokcounts Department Consignment Supplier Admin	1 to 11 o
	Title † acalg Accounts Department Consignment Supplier Admin External Consignment Supervisor	 	5 kccounts Department Consignment Supplier Admin kxternal Consignment Supervisor	1 to 11 o
	Title † acalg Accounts Department Consignment Supplier Admin External Consignment Supervisor FAB_Die_Handlers	 	s kccounts Department Consignment Supplier Admin ixternal Consignment Supervisor ab Die Handlers	1 to 11 o
	Title † acalg Accounts Department Consignment Supplier Admin External Consignment Supervisor FAB_Die_Handlers MaterialHandler	() () () () () () () () () () () () () (	s kccounts Department Consignment Supplier Admin ixternal Consignment Supervisor ab Die Handlers Material Handler Users	1 to 11 o

After Finish button is pressed, selected bus units will be assigned to user with selected account types.

#### 1.8 Add PO# fields to Prod Sequence screen

On Production Sequence and Resequence Production Orders we have the ability to add tooltip and same coloring from Order ID on the PO # column. First step to do this requires changes on Custom XML

• How to hide Order ID using custom Baseline XML

On custom baseline, we should define these 4 grids and exclude \$JOBBPFL\_GID column <<u>DataGrid GID="CloseScheduleCardsN" ClientID="ActionList"</u>>

<include GID="JobInstructionsLink" DisplayOrder="009" />
<exclude GID="\$JOBBPFL\_GID" DisplayOrder="010" />
</DataGrid>
<DataGrid GID="CloseScheduleCards2N" ClientID="ActionList">
<include GID="CloseScheduleCards2N" ClientID="ActionList">
<include GID="CloseScheduleCards2N" ClientID="ActionList">
</DataGrid>
</DataGrid GID="CloseScheduleCards2N" ClientID="ActionList">
</DataGrid GID="JobInstructionsLink" DisplayOrder="009" />
</DataGrid>
</DataGrid>
</DataGrid>
</DataGrid GID="RescheduleOrders" ClientID="ActionList">
</DataGrid GID="\$JOBBPFL\_GID" DisplayOrder="010" />
</DataGrid>
</DataGri

```
<exclude GID="$JOBBPFL_GID" DisplayOrder="010" /> </DataGrid>
```

• How to replace PO# column for column with highlight and popup

On custom baseline, we should define these 4 grids, include CYCL\_SupplierPONumJob and exclude CYCL\_SupplierPONum columns

<DataGrid GID="CloseScheduleCardsN" ClientID="ActionList"> <exclude GID="CYCL\_SupplierPONum" DisplayOrder="016" /> <include GID="CYCL\_SupplierPONumJob" DisplayOrder="016" /> <include GID="JobInstructionsLink" DisplayOrder="009" /> </DataGrid>

<DataGrid GID="CloseScheduleCards2N" ClientID="ActionList"> <exclude GID="CYCL\_SupplierPONum" DisplayOrder="016" /> <include GID="CYCL\_SupplierPONumJob" DisplayOrder="016" /> <include GID="JobInstructionsLink" DisplayOrder="009" /> </DataGrid>

<DataGrid GID="RescheduleOrders" ClientID="ActionList"> <exclude GID="CYCL\_SupplierPONum" DisplayOrder="016" /> <include GID="CYCL\_SupplierPONumJob" DisplayOrder="016" /> </DataGrid>

<DataGrid GID="ResOrdersInProduction" ClientID="ActionList"> <exclude GID="CYCL\_SupplierPONum" DisplayOrder="016" /> <include GID="CYCL\_SupplierPONumJob" DisplayOrder="016" /> </DataGrid>

	upland Ultriva		QA LS Te	st site 9.3		Q	♡  @		Databizwar	e hous	e 1
ົລ	ń				Business Uni	t: DatabizWa	areHouse Applic	ation: App	olication (Pla	nt)	Ŧ
	Production Sequence							🔒 Print 🛛	Export	8	
Μ	Current/Next Operation:	Current/Next Machine:									
	All Operations x	All Machines 🗙	Pilter By	<ul> <li>Select Operato</li> </ul>	r 👻 Enter Value		Tx Go 🕨				
Ξ	Find 🕅 🆓					oduction Plan D	letails 🏴 On Setup	Started	Stopped n	ot finis	her
			► Start Setup	End Setup	art job 🛛 🛈 Hold job	II Take a Br	reak 🗙 Close Jo	ob 🔒 Pri	int ULTRIVA	ORDE	
=											
	Active Orders Orders In Production	Completed Orders Opera	tor Efficiency								
I						Vie	ewing 61 to 80 of 23	2 4 Page	4 <b>▼</b> of	12	
							-				1.
£1	RYG • Notes Job Instructions	ULTRIVA_ORDER Cycle ID No	PO # PO Line # Item O	peration Name Machine	Start Time	Release Date	ULTRIVA_ORDER Qty	Completed Qty	Scrapped Qty	Past Due	
	2019-07-01 (Monday)	Production Hours Requir	ed: 28467 Hour(s) and 30 Mi	nute(s)							1
ŝ	🔲 🔲 R16	KCDGWYYTRAG3 1	123456 123,456 IT290618 Op	peration1 (Next)	-	06/29/2018	150	0	0	4	
	🔲 🔲 R16	KCDGWYTTRAAW 1	123456 123,456 IT290618 Op	peration2	06/29/2018 10:18:27 AM	06/29/2018	150	123	933		
	🔲 🔲 R16	KCDGWYXTRAP6 1		aeanan Maean		06/29/2018	150	0	0	4	
	🔲 🔲 R16	KCDGWZ2TRASM 1		WCLine1		06/29/2018	150	0	0	▲	
	R16	KCDGWZDTRA4M 1	Plant Description	Test PS changes	/2018 04:37:42 PM	07/12/2018	50	0		4	
	_	KCDGWZBTRAWH 1	Cycle No Release Date	1 06/29/2018	/2018 04:54:45 PM		50	0		▲	
	-	KCDGWZETRATQ 1	Reqd Ship	07/04/2018	/2018 04:38:08 PM		50	0		▲	
	_	KCDGWZCTRA9C 1	PO # PO Line #	123456 123,456	/2018 05:17:03 PM		50	0		<u> </u>	
	_	KCDGX7STRALW 1	Start Time	06/29/2018 10:18:27 AM	/2018 04:49:17 PM		50	0		<u>^</u>	
	R16	KCDGX7UTRAE2 1 KCDGX7RTRABT 1	Expected Completion Date Notes	07/06/2018 09:56:09 AM	(2018.04-40-54.054	07/31/2018	50	0		<u> </u>	
		KCDGX7RTRABT 1			/2018 04:49:51 PM	07/31/2018	50	0		<u> </u>	
	R16	KCDGX7TTRAR7 1		perodorn (next)				0	0		

#### Here Order ID and PO# are visible with same coloring and tooltip than Order ID.

#### Here Order ID column is hidden and just PO # has coloring and tooltip.

=	upl	and	Ultr	iva					Q/	LS Test site	9.3			<b>q</b> (	ጋ 🏫	⑦ 🕕	Databizware house 🍷
â				Schedules equence V									Business U	Unit: DatabizWare	House A		plication (Plant) 👻
~	Current/I			۲	Current/Next All Machines			ltem		Equal To	▼ ITWC15	1019	Go 🕨				Â
5-	Find			44 A4								Start Setup	End Setup		duction Plar	Details 📕 On Set	tup Started Stoppe
	Active	e Order	s Order	s In Production	Completed O	Irders Op	ierator Eff	ïciency				P Start Sctup			lioid job		
⊞																	1 te
ţ	RYG	۳	Notes	Cycle No	PO #		PO Line #	⊧ Item	Opera	tion Name	Machine	Start Time		Card Qty		Completed Qt	y Scrapped (
	2019-	-10-18	(Friday)		Production	n Hours Req	quired: 1	8 Hour(s) and 14 Mi	nute(s)								
1				1	151019	1	151,019 I	TWC151019	Operation	1 Ma	ichine1 10	0/15/2019 06:31:16 PM		100		0	0
				1	151019	1	151,019 I	TWC151019	Operation	1	10	0/15/2019 09:13:03 PM		23		0	0
	4				Plant Description Cycle No Release Date Reqd Ship PO # PO Line # Start Time	e empletion Dat		ACLine1 Test Pole in/15/2019 in/15/2019 i5/019 i5/019 i5/019 00/15/2019 05:13:03 PM i0/18/2019 05:30:06 PM									
										Ultriva 20	119						

#### 1.9 Allow to copy release id from search item results (Kanban Card Details)

On item details, Kanban Board shows tooltip with each card information. When mouse hovers card images, tooltip will be visible but if mouse is moved, tooltip will disappear. Now, if click is pressed on any of the card images, tooltip will be visible, then mouse can be moved inside tooltip to copy any of the values inside. When click is pressed outside tooltip, it will disappear.

≡	upland Ultriva	QA LS Test site 9.3 QA 🗘 🖓 🖓	QA Team 🔻
â	Arr > Search > Item Search     Details for item IT0403	Business Unit: TCEK-Ram - Application: Application (Pla	ant) 🔻
~	On Hand Released In Process	د المد 🗨 - Note الله - Late 🦄 - Late 🐴 - Note الله	Not Printed
	TCEK-Ram		
∰ (j)		ULTRIVA_ORDER Qrv         100         Release Date         04/Mar/19 08:23:21 AM           ULTRIVA_ORDER Qrv         05/Mar/19 11:39:56 AM         Req Ship Date         11/Mar/19 06:30:00 PM           Req Receive Date         18/Mar/19 11:59:59 PM         Original Req Receive Date         18/Mar/19 11:59:59 PM	
<u>ай</u>		PO Number PO Line Number 0 Release Number Release Line Number Supplier supnew Last Action By	
ŝ		Work Order Number Release Id Revision No	

#### 1.10 Add Data Export to Kanban Board Screen

On all Kanban board screens, each status row includes an export button or link. The export contains the card data for each card in that status and also the total of units in that status.

Not secure   eng	ineering.ultrivalms.com/QAL	S93/Kanbanltem/ViewDetail?	GID=KITM2GQ5TF	RAJ5&busGID=B	SU23BWTF
S INFRATEL 273.70 + S Web	Slice Gallery 📙 Imported Fre	om IE 🔹 System Dashboard	💠 Google  🔒	QA LS TEST Site	📆 QA LS
ipland Ultriva		QA LS T	est site 9.3		
i > Admin > Item > Item Details Item Details IT040719				В	usiness Unit
andard Qty: 100.00000 Default Su ommodity Code: Unknown No. of		Unknown			
Current loop size (Replenishmen	t Cards) 16	Cards to be destroyed	after consumption	0	1
Item Details Kanban Board Ca	rd Details Kanban Inventory				
On Hand	5 (Cards) 310 (Un ts) 🕑 Expo				
₹eleased	13 (Cards) 1,300 (Units) 📝	Export			
n Process	0 (Cards) 0 (Units)				
\t Ship Hub	0 (Cards) 0 (Units)				
n Transit	0 (Cards) 0 (Units)				

#### 1.11 LFM UI Updates



We have to have at least one shift to be setup in the BU. Available capacity gets calculated based on Duration and break.

≡	upland Ultriva	QA	LS Test site 9.3	🔍 🖤 🕐 Databizware house 🔻
â	Modify Shift: Shift1			Business Unit: DatabizWareHouse Application: Application (Plant) •
~	Shift Information			
1	*Shift Name:	Shift1	*Start Time:	08 <b>•</b> ]:00 <b>•</b>
<u>100 001</u> (20 001	*Duration in hours:	8.00	Available Capacity in hours:	7.50 💿
	*Normal Break in Minutes:	30.00		
⊞	*Required field			ि Save ⊘ Cancel
ţ				
ŝ				
			Ultriva 2019	

#### Schedule Configuration:

≡	upland	Ultriva		QA LS Test sit	e 9.3		(	🔍 🖤 🕐 🊺 Databizware house 🔻	
â	Actions Admin	Shift Admin				Business Un	iit: DatabizWar	reHouse Application: Application (Plant) 🔻	
	✓ Admin								^
	&	User Add, manage and view users, reset passwords and update roles		Item Add, manage and view Items, assign buyers and associate suppliers		Shift Add, manage and view shifts, define shift capacity and normal break duration	1	Dropoff Location Add, manage and view Dropoff Location	
() ()	&	User Group Add, manage and view user groups. Change access rights		Calendar View and manage the business calendar, update the calendar to mark all dates that the business is closed	Ø	Operator Work Hours Manage operator work hours		Kanban Label Add, manage and view labels	
ŝ	1	Supplier Add, manage and view suppliers. Set address, time zone, calendar and label formats. Create supplier administrators	Þ	Rules Add, manage and view alerts, alerts for missed shipments, late receipts, order acknowledgements and stock outs	6	Supplier Item Add, manage and view supplier Items	1	Business Unit View and update business unit details such as name, location and address	l
	4	Entities View and manage entities such as carrier, family and classification	4	Schedule Configuration Manage and view schedule configuration, define custom fields, order sort sequence and capacity	*	Associate Customer Item Manage Items supplied to customers	ş	Business Unit Configuration View and update business unit preferences	
		Workcenters Add, manage and view workcenters. Set address, time zone, calendar and label formats. Create workcenter users			*	Tools Tools to configure and upload data to the system	Ø	Manage Tolerance Percentage Ser/Update tolerance percentage for Items in this business unit	-
				Ultriva	a 2019				
≡	upland	Ultriva		QA LS Test si	te 9.3		۹	💟 🏫 🕐 🌔 Databizware house 🔻	
â		Admin > Schedule ion Sequence Configuration for	r Datah	izWareHouse		Business U	nit: DatabizWa	areHouse Application: Application (Plant) 💌	
~	Troduct		Dutut					C Remove Schedule Configuration	
52	Schedule C	ustom Field List Sort Info Screen Info Exte	rnal Device	Data Info					
<u>) († 1981)</u>   († 1983)	*Available P	oduction Hours: 7.5 Hours 🛞 equal to	e Productic the sum o y hours for	favailable	*Schedu	e Offset: 0 Days			
⊞	*Grouping P	reference:  By Release Time  By Sort Conditio	n		*Accoun	t for change over times: OFF (			
ţ	*Distributed	Machine Loading: OFF							
503 1	*Required fie	d						🖺 Save 🍠 Clear	
	•			Ultriv	va 2019				•

Available Production Hours is read only field and value gets calculated based on all shifts defined for BU. Tooltip: "Available Production Hours is equal to the sum of available capacity hours for all shifts."

Distributed Machine Loading tooltip:

"When enabled, new jobs will be loaded on the default machine for the item/operation until it has reached full production time capacity. The jobs will then be loaded on the next machine for the item/operation with available production time."

Changes to Pi	roduction Sequence	and Resequence	Production
0			

rent/Next Ope	ration:	Current/Next Ma	achine:											
ll Operations 🗙		All Machines 🗙	)	۲	ltem	•	Equal To		TT290618		Tx Go >			
nd	#4 #4								3	Production Plan [	Details 📁 On Setup	Started Stop	oped no	ot fir
						Start Setup	End S	etup 💿 S	art Job	D Hold Job	Take a Break	× Close Job	🔒 Prir	nt C
													1 to 6 c	
	otes Card ID	Cycle No F		O Line # It		Operation Name	Machine	Start Time		Card Qty	Completed Qty	Scrapped Qty		
		Cycle No F					Machine	Start Time		Card Qty	Completed Qty			
		Production H			ır(s) and 3		Machine		02:43:26 PN		Completed Qty			t Di
	ruesday)	Production H	lours Require	ed: 51 Hou	<b>ır(s) and</b> 3 T290618	30 Minute(s)	Machine	08/10/2018	02:43:26 PM 11:57:26 AM	1		Scrapped Qty	Past	t Di
	<b>Fuesday)</b> KCDGWYWTRARL	Production H	lours Require	ed: 51 Hou 123,456 1	<b>ır(s) and</b> 3 T290618 T290618	30 Minute(s) -Accepted-	Machine	08/10/2018		1:   1:	50	Scrapped Qty	Past 0	t D
RYG P No 2019-10-15 (1 3 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	ruesday) KCDGWYWTRARL KCDGWYXTRAP6	Production H	lours Require 123456 123456	ed: 51 Hou 123,456   123,456	<b>Ir(5) and 3</b> T290618 T290618 T290618 T290618	30 Minute(s) -Accepted- Operation1	Machine	08/10/2018		11   11   11	50	Scrapped Qty	Past 0 0	
	Tuesday) KCDGWYWTRARL KCDGWYXTRAP6 KCDGWYZTRAKH	Production H	lours Require 123456 123456 123456	ed: 51 Hou 123,456   123,456   123,456	<b>Ir(5) and 3</b> T290618 T290618 T290618 T290618 T290618	30 Minute(s) -Accepted- Operation1 Operation1 (Next)	Machine	08/10/2018 10/15/2019 - -		I 1: I 1: I 1: I 1: I 1:	50 50 50 50 50	Scrapped Qty 0 0 0	Past 0 0 0	

#### Added filters to Resequence Production as added to Production Sequence

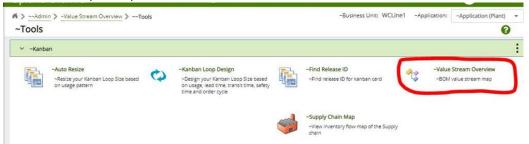
C 🗅	Not secure	e   engineeri	ing.ultriv	valms.com/(	QALS93/Proc	ductionAction/Reso	cheduleOrders					\$	$\mathbb{D}$	×
S INF	RATEL 273.70 +	S Web Slice	Gallery	, Importe	d From IE 🛛 🔇	System Dashboard	💠 Google 🔒 QA L	S TEST Site	0A LS	TEST Site 🏼 🗧	🔶 Sensibull   India's	s fir	»	Othe
upla	nd Ultriva	à				QA LS	Test site 9.3				<b>९</b> 🔿 🌾	۲ 🕈	Datab	olzware
	ose Schedules > 🔇	S A Actio	ons 📏 Re	esequence Pr	oduction Ord	lers			Busine	ess Unit: Da	tabizWareHouse	Application:	Applicatio	n (Plar
Rese	quence Pro	duction (	Order	S								🔒 Prin	t 📝 Exp	oort
	xt Operation: Muilti1 🗙		Current/Ì All Maci	Next Machine	2:	Filter By	▼ Select Ope	erator	▼ Enter	Value	Tx	Go ►		
nd	ä	<b>N H</b>									Capacity Utilization	Report 📕 Starte	ed 📃 Stop	oped n
						🖄 Resche	dule 🗘 Reset Job 🔅	D Paste Befo	re 🕘 P	aste After	🏳 Hot Order	Bookmark	ර Go	To Bo
Active C	rders Completed	Orders Vie	w Orders	s By Item (	Orders In Proc	duction Bulk Mach	hine PreAssign			v	iewing 1 to 1 of 5 🔦	Page Week of (	10/13 - 10/1	9) 🔻
Active C		Orders Vie		s By Item ( PO Line #		duction Bulk Mach	nine PreAssign Operation Name	Machine	Plant	V Card Qty	iewing 1 to 1 of 5 <	Page Week of ( Scrapped Qty		1
RYG 🔲			PO #	PO Line #	ltem		Operation Name	Machine	Plant					Ì
RYG 🔲	Card ID		PO #	PO Line #	ltem	Description	Operation Name	Machine	Plant WCLine1				Hot Flag	Ì
RYG 🔲	Card ID -15 (Tuesday)	Cycle No	PO #	PO Line # ction Hours I	ltem Required: 18	Description 8744 Hour(s) and 4	Operation Name 0 Minute(s)	Machine		Card Qty	Completed Qty	Scrapped Qty	Hot Flag	Pa
RYG 📄 2019-10	Card ID -15 (Tuesday) KCDGXHSTRAC4	Cycle No 1	PO #	PO Line # ction Hours I 0 2,334	Item Required: 18 IT130818	Description 8744 Hour(s) and 40 Test Capacity	Operation Name O Minute(s) OperationMulti1 (Next)	Machine	WCLine1	Card Qty 100	Completed Qty	Scrapped Qty	Hot Flag	Pas
RYG 📄 2019-10	Card ID -15 (Tuesday) KCDGXH5TRAC4 KCDGXSPTRA3Z	Cycle No 1	PO # Production	PO Line # ction Hours I 0 2,334 2,334	Item Required: 18 IT130818 IT060918	Description 8744 Hour(s) and 40 Test Capacity Test WO	Operation Name O Minute(s) OperationMulti1 (Next) OperationMulti1 (Next)	Machine	WCLine1 WCLine1	Card Qty 100 120	Completed Qty 0	Scrapped Qty 0	Hot Flag	Pas
RYG 📄 2019-10	Card ID +15 (Tuesday) KCDGXHSTRAC4 KCDGXSPTRA3Z KCDGXSSTRAYK	Cycle No 1 1	PO # Production	PO Line # ction Hours I 0 2,334 2,334 0	Item Required: 18 IT130818 IT060918 IT060918 IT05101218	Description 8744 Hour(s) and 4 Test Capacity Test WO Test WO	Operation Name OMinute(s) OperationMuilti1 (Next) OperationMuilti1 (Next) OperationMuilti1 (Next)	Machine	WCLine1 WCLine1 WCLine1	Card Qty 100 120 120	Completed Qty 0 0 0	Scrapped Qty 0 0 0 0		

c	<ul> <li>O Not secure   engineerin</li> </ul>	g.ultrivalms.com/QALS	593/ProductionActio	on/GetBulkMachineChange?ti=4		. –			* 🙂 🌘
- u	Ipland Ultriva			QA LS Test	site 9.3			<b>Q</b> 🔿	🏫 🕐 🌔 Databizware hou
	> Schedule > /> S> (> /> Res	equence Production Ord	lers 🕽 Rulk Machina	ProAccigo			Busines	ss Unit: DatablzWareHo	use Application: Application (Plant)
	Bulk Machine PreAssig		Duk Machine	rieAssign					RawData
	c c	Select Schedule Date:							
		10/18/2019	Filter	Select Opera	tor 👻 Enter	tal	Tx Go		
4	Active Orders Completed Orders	View Orders By Item	Orders In Productio	n Bulk Machine PreAssign					S <sup>r</sup> Move Orden
	Machine	Machine Descripti	on	Operation Name		Idea	l Run Rate (in pieces p		Viewing 1 to 10 of 14 4 Page 1 • of 2 Required capacity (in hours)
	Ext Mach2	Ext Mach2		ExtOperations				5	6060.61
	RYG Card ID	Cycle No	Supplier Item No.	Description	PO #	PO Line #	Plant	Card Qty	Required capacity (in minu
	KCDH2LWTRA22	1	ITWCPL180719	Test WC Pick List		0	WCLine1	100	3030
	KCDH2LXTRA4Q	1	ITWCPL180719	Test WC Pick List		0	WCLine1	100	3030
	KCDH2LYTRATM	1	ITWCPL180719	Test WC Pick List		0	WCLine1	100	3030
	KCDH2LZTRA8X	1	ITWCPL180719	Test WC Pick List		0	WCLine1	100	3030
	KCDH2M2TRAN3	1	ITWCPL180719	Test WC Pick List		0	WCLine1	100	3030
	KCDH2M3TRAH6	1	ITWCPL180719	Test WC Pick List		0	WCLine1	100	3030
	KCDH2M4TRACX	1	ITWCPL180719	Test WC Pick List		0	WCLine1	100	3030
	KCDH2NGTRA9Z	1	ITWCPL180719	Test WC Pick List		0	WCLine1	100	3030
	KCDH2NHTRA7B	1	ITWCPL180719	Test WC Pick List		0	WCLine1	100	3030
	KCDH2NJTRA34 KCDH2NKTRAU9	1	ITWCPL180719	Test WC Pick List		0	WCLine1	100	3030
	KCDH2NKTRAU9 KCDH2NLTRAZY	1	ITWCPL180719 ITWCPL180719	Test WC Pick List Test WC Pick List		0	WCLine1 WCLine1	100	3030. 3030
	_	Machiene_2_28121		OP281218		0	weener	0.5	800.40
	Machine020519	Machine020519	-	Op060519				5	20.01
	Machine020519	Machine020519		Operation1				5	0.63 🗨
	Machine1	Machine1		OperationMuilti1				55	12.81
	Machine1	Machine1		Operation230817				55	4.04 🗨
		Machine1		Operation1				55	53.60
		Machine2		OPQA				5	0.99 🗨
	Machine2	Machine2		OperationMuilti1				5	2583.59
	Machine2	Machine2		Operation2				5	9722.22

Added column Required capacity to Bulk machine preassign by machine:

#### 1.12 Value Stream Overview Map

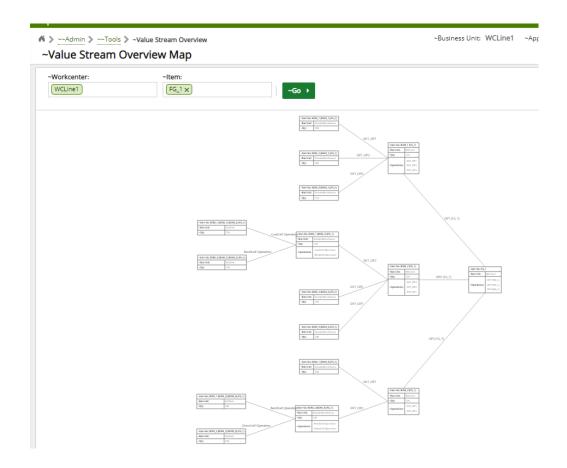
1. Under Admin/Tools/Kanban I added a new list item named Value Stream Overview map



2. When you enter there, you will see two lookups. First one allows to select workcenter and second one Item. If you change Workcenter, you should get available items for that workcenter on the items lookup.

verview Map		
~ltem:		
FG_1 x	~Go 🕨	
		verview Map

3. When you press go, you will see something like this if you have the proper item setup:



- 4. You can move with your mouse, zoom in/out using mouse wheel.
- 5. Each node is representing an item with Bus Unit information for that item and available operations.
- 6. Each line represent operation between the item and its BOMs, each line has the operation name on it (this is auto generated by Kendo plugin, in some cases operation names are over the item boxes, this is a UI issue on their diagram and we cannot change it)
- 7. Items between bus units are connected by itemNo field. Item Name should be exactly the same to get the connection.
- 8. Map is not editable, you cannot change nodes position or lines. Finished Good item will be always on right and BOMs will be organized at his left.
- 9. If you print, you will get PDF with map
- 10. Export is not available for this

#### 1.13 Shipping/Receiving Tolerance by Percentage

New feature was added to calculate Ship/Receive tolerance quantities by percentage configured by bus unit.

New List item was created under Admin page to Manage Tolerance.

ŵ	# ≥ ∧dmin Admin	Business Unit: DatabizWareHouse Application: Application (Plant) •
	∽ Admin	:
	User Add, manage and view users, reset pesswords and update roles of the buyers and essociate suppliers	Ign Shift Add, manage and view shifts, define shift capacity and normal break division
## ##	Add, manage and view user groups. Change access rights Change access ri	mark Operator Work Hours Manage operator work hours Manage and view labels
<del>ن</del> ه ۲	Supplier Add, manage and view suppliers. Set address, time zone, calendar and label formats. Create supplier administrators	rs for Add, manage and view supplier items
	Workcenters Add, manage and view workcenters. Set: address, time tone, calendar and label formats. Create workcenter users	
	View and manage entities such as carrier, family and classification	Business Unit Configuration View and update business unit preferences

Entering to new page without enabling new business unit configuration setting will show this message:

ŵ	希 > Manage Tolerance Percentage	Business Unit:	DatabizWareHouse		Application (Pla	
	Manage Shipping and Receiving Tolerance Percentage			😝 Print	C Export	
52	Shipping and receiving tolerance by percentage is not enabled for DatabizWareHouse					×
ja naj ja naj						
▦						
ţ.						
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New bus unit configuration is named "Set shipping and receiving tolerance by percentage", this is available for plant and workcenter and it doesn't have any inheritance between plant and its workcenters.

Admin	Business Unit: DatabizWareHouse Application: Application (Plant)
Workcenter Configuration for: DatabizWareHouse	Last modified on [06/07/2019] by [Databizware house] 🧿 💡
General Custom Integration Invoice ORDER Pick List Print Receive Release Scan Ship	Work Order
Configuration Settings	
Name V	/alue
Call-Off for Forecast Items: (2)	OFF
Required Receive Date Calculation using Calendar Days: 🛞	OFF
Buyer Reschedule should wait for Supplier Approval: (2)	ON
Buyer Recall should wait for Supplier Approval: (3)	OFF
OEE Feature:	ON
User to Operation Assignment Required: 🛞	ON
Allow operators to restart production for held jobs: (*)	ON
Track Blanket PO Qty: 🛞	OFF
Automatically call-off items after required ship date elapses: 🛞	OFF
Set shipping and receiving tolerance by percentage: (2)	OFF
*Required field	R Sam A Farral
In the second second	Save Ø Cancel

When enabling new setting, first time (when Percentage was not set for current business unit), message in the top of the screen will indicate that percentage was not set.

Mar	Admin > Manage Tolerance > Manage nage Shipping and Receiv	-	age			🔒 Prin	t 📝 Export
i sł	hipping and receiving tolerance percenta	ge values is not set for DatabizWareH	ouse				
Toleran	nce Percentage (%)	0 🕑 Use sa	me tolerance percentage for	Shipping and Receiving			/ Ap
Filter	er By 🗢 Select Operator	Enter Value	Tx Go →				
Find	d Item 🙌 🍋						
Iten	ms Excluded Items						
Sort	rted by: Item						1 to 192 of 192
Sort	-	Description 1	Category 1	Standard Qty 🏌	No. of ORDER_1 ↑	ShipQtyTol 1	1 to 192 of 192 ReceiveQtyTol
	-	Description 1 BOM_1 (BOM_1) (FG_1)	Category 1 Kanban	Standard Qty 1	No. of ORDER_1 1	ShipQtyTol	
	5 1 Item 1 BOM_1 (BOM_1) (FG_1)						ReceiveQtyTol
RYG	item 1           BOM_1 (BOM_1) (FG_1)           BOM_1 (BOM_2) (FG_1)	BOM_1 (BOM_1) (FG_1)	Kanban	120	0	125	ReceiveQtyTol
RYG	ttem [           BOM_1 (BOM_1) (FG_1)           BOM_1 (BOM_2) (FG_1)           BOM_1 (BOM_3) (FG_1)	BOM_1 (BOM_1) (FG_1) BOM_1 (BOM_2) (FG_1)	Kanban Kanban	120 250	0	125 125	ReceiveQtyTol 1: 1:
RYG	ttem [           BOM_1 (BOM_1) (FG_1)           BOM_1 (BOM_2) (FG_1)           BOM_1 (BOM_3) (FG_1)	BOM_1 (BOM_1) (FG_1) BOM_1 (BOM_2) (FG_1) BOM_1 (BOM_3) (FG_1)	Kanban Kanban Kanban	120 250 125	0 1 0	125 125 125	ReceiveQtyTol 1: 1: 1:
RYG	Item [           BOM_1 (BOM_1) (FG_1)           BOM_1 (BOM_2) (FG_1)           BOM_1 (BOM_3) (FG_1)           BOM_1 (FG_1)           BOM_2 (BOM_1) (FG_1)	BOM_1 (BOM_1) (FG_1) BOM_1 (BOM_2) (FG_1) BOM_1 (BOM_3) (FG_1) BOM_1 (FG_1)	Kanban Kanban Kanban Kanban	120 250 125 125	0 1 0 0	125 125 125 125 125	ReceiveQtyTol 1: 1: 1: 1: 1:
RYG	Item [           BOM_1 (BOM_1) (FG_1)           BOM_1 (BOM_2) (FG_1)           BOM_1 (BOM_3) (FG_1)           BOM_1 (FG_1)           BOM_2 (BOM_1) (FG_1)	BOM_1 (BOM_1) (FG_1) BOM_1 (BOM_2) (FG_1) BOM_1 (BOM_3) (FG_1) BOM_1 (FG_1) BOM_2 (BOM_1) (FG_1)	Kanban Kanban Kanban Kanban Kanban	120 250 125 125 125	0 1 0 0 0	125 125 125 125 125 125	ReceiveQtyTol 1: 1: 1: 1: 1: 1: 1: 1: 1: 1: 1: 1: 1:
RYG	Item [           BOM_1 (BOM_1) (FG_1)           BOM_1 (BOM_2) (FG_1)           BOM_1 (BOM_3) (FG_1)           BOM_2 (BOM_1) (FG_1)           BOM_2 (BOM_1) (FG_1)           BOM_2 (BOM_2) (FG_1)           BOM_2 (BOM_3) (FG_1)	BOM_1 (BOM_1) (FG_1) BOM_1 (BOM_2) (FG_1) BOM_1 (BOM_3) (FG_1) BOM_1 (FG_1) BOM_2 (BOM_1) (FG_1) BOM_2 (BOM_2) (FG_1)	Kanban Kanban Kanban Kanban Kanban Kanban	120 250 125 125 125 125 100000	0 1 0 0 0 1	125 125 125 125 125 125 250	ReceiveQtyTol 1: 1: 1: 1: 1: 1: 1: 1: 1: 1: 1: 1: 1:

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New page has checkbox to set same percentage for ship and receive or set individual percentages. Apply button will save percentages and update tolerance value for all items in the Items tab.

	min > Manage Tolerance > Mana	eiving Tolerance Percen	tage			D Pri	int 📝 Export 🛛 🧃
Iviana	age shipping and ree	enting rolerance refeet	шаде				
	Item's tolerance qty updated succes	ssfully					
Ship Toler	rance Percentage (%)	80	Use same tolerance percen	tage for Shipping and Receivin	g		🥒 App
	olerance Percentage (%)	90					
Filter E	By Select Operat	tor	Tx Go 🕨				
	em 🧌 🖄						
Find It							
Items							
Items	s Excluded Items						1 to 192 of 192
Items							1 to 192 of 192
Items	s Excluded Items	Description 1	Category 1	Standard Qty	No. of ORDER_1	ShipQtyTol 1	1 to 192 of 192 ReceiveQtyTol
Items	s Excluded Items	Description 1 BOM_1 (BOM_1) (FG_1)	Category 1 Kanban	Standard Qty ↑ 120	No. of ORDER_1	ShipQtyTol 1 96	ReceiveQtyTol
Items	s Excluded Items d by: Item Item †						ReceiveQtyTol
Items	by: Item tem 1 BOM_1 (BOM_1) (FG_1)	BOM_1 (BOM_1) (FG_1)	Kanban	120	0	96	
Items	Excluded Items           dby: Item           Item 1           BOM_1 (BOM_1) (FG_1)           BOM_1 (BOM_2) (FG_1)	BOM_1 (BOM_1) (FG_1) BOM_1 (BOM_2) (FG_1)	Kanban Kanban	120 250	0 1	96 200	ReceiveQtyTol 10 22
Items	Excluded Items           dby: Item           Item 1           BOM_1 (BOM_1) (FG_1)           BOM_1 (BOM_2) (FG_1)           BOM_1 (BOM_3) (FG_1)	BOM_1 (BOM_1) (FG_1) BOM_1 (BOM_2) (FG_1) BOM_1 (BOM_3) (FG_1)	Kanban Kanban Kanban	120 250 125	0 1 0	96 200 100	ReceiveQtyTol 10 22 11 11
Items Sorte RYG	Excluded Items           dby: Item           Item 1           BOM_1 (BOM_1) (FG_1)           BOM_1 (BOM_2) (FG_1)           BOM_1 (BOM_3) (FG_1)           BOM_1 (FG_1)	BOM_1 (BOM_1) (FG_1) BOM_1 (BOM_2) (FG_1) BOM_1 (BOM_3) (FG_1) BOM_1 (FG_1)	Kanban Kanban Kanban Kanban	120 250 125 125	0 1 0 0	96 200 100 100	ReceiveQtyTol 10 22 11 11 11 11
Items Sorte RYG	Excluded Items           by: Item           Item 1           BOM_1 (BOM_1) (FG_1)           BOM_1 (BOM_2) (FG_1)           BOM_1 (BOM_2) (FG_1)           BOM_1 (FG_1)           BOM_2 (BOM_1) (FG_1)	BOM_1 (BOM_1) (FG_1) BOM_1 (BOM_2) (FG_1) BOM_1 (BOM_2) (FG_1) BOM_1 (FG_1) BOM_2 (BOM_1) (FG_1)	Kanban Kanban Kanban Kanban Kanban	120 250 125 125 125 125	0 1 0 0 0	96 200 100 100 100	ReceiveQtyTol 10 27 11

New setting on Item Add/Edit screen was added to exclude current item from tolerance percentage calculation, when this setting is Not Checked (default), ship and receive quantity fields on tolerance section will be disabled and not editable because value will be calculated using Pallet Qty (Quantity on Card) and percentage configured by user. This new checkbox just will be visible on item screen when Bus Unit setting is on and percentages were set by user.

	aplana entrita		<u> </u>			
â	A > Manage Tolerance Percentage >	Admin > Item			Business Unit: DatabizWareHous	e Application: Application (Plant) 🔹
	Modify Item BOM_1 (F	G_1)			Last modified on [08/21/2	019] by [Databizware house] 🕘 💡
M	*ltem:		8	Purchase:	databizwarehouseuser 🗙	•
53		databizwarehouseuser x			databizwarehouseuser 🗙	
	CAPA Owner:	databizwarehouseuser X	۲	Additional Quality User:		۲
						-
leal	Usage Information					
▦			-	10 A T	4	1
	*Usage Per Day:	1	8	*Safety Time:	1	(in days) 🛞
r)	*Quantity On ORDER_1:	125	8			
-	Group Information					
-						
	Product Line:	None 🔻		Commodity Code:	None 🔻	
	Tolerance Information					
	*Ship Quantity:	100		*Receive Quantity:	100	
	ORDER_1 Cycle Settings					
	<ul> <li>Wait at dock for inspection</li> <li>Wait for Put Away</li> </ul>					
	Exclude item from blanket tolera	ance percentage calculation				
	Hazardous Material (HAZMAT)	gonoco_1				
	Shelf Life Controlled Force Packing Slip No					
	Consignment Item	Dealer				
	Temporary ORDER will be created f	for Partial Shipment - No				

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When Checkbox is checked, it means that this item won't use the tolerance percentage configured for bus unit, then user will be able to enter values on item screen.

â	n > Manage Tolerance Percentage >	N Admin > Item			Business Unit: DatabizWareHous	e Application: Application (Plant) 🔻
	Modify Item BOM_1 (FG	i_1)			Last modified on [08/21/2	019] by [Databizware house] 🧿 💡
~	*ltem:	databizwarehouseuser 🗙	1	Purchase:	databizwarehouseuser 🗙	۰
×=	CAPA Owner:	databizwarehouseuser 🗙		Additional Quality User:	databizwarehouseuser x	•
<u>in ni</u>	Usage Information					
▦	*Usage Per Day:	1	•	*Safety Time:	1	(in days) 👔
<b>(</b> )	*Quantity On ORDER_1:	125	1			
	Group Information					
ŝ	Product Line:	None	•	Commodity Code:	None	
	Tolerance Information					
	*Ship Quantity:	100		*Receive Quantity:	100	]
	ORDER_1 Cycle Settings					
	Wait at dock for inspection Wait for Put Away Force Folerance Exclude item from blanket toleran Force Attachments when shipping Hazardous Material (HAZMAT) Shef Life Controlled Force Packing Silp No Consignment Item Do not include this item for Auto f	; ORDER_1				
	Temporary ORDER will be created for	r Partial Shipment - <i>No</i>				

Excluded items are displayed on Excluded Items tab, these items won't be used to calculate tolerance by percentage.

ഹ			Manage Tolerance Percentage	Percentage		Business Unit: Data		on: Application (Pla	ant) 👻
		e Percentage (%)	80		nce percentage for Shipping and	Receiving			🥒 Apply
5=	Filter	By 💌 Select Og	perator 💌 Enter Value	Tx	Go •				
<u>100 001</u> [00 00]	ltem	s Excluded Items							
⊞	Sorte	<b>d by:</b> Item						1 1	:o 1 of 1
¢)	RYG	Item	Description	Category	Standard Qty	No. of ORDER_1	ShipQtyTol	Rece	eiveQtyTol
<u>ي</u>		BOM_1 (FG_1)	BOM_1 (FG_1)	Kanban	125	0	100		100

#### Update through Item Sync:

New EBJ\_RTPARAMS param could be send through item sync. EBJ\_RTParams.excTolPerc is expecting values (Y/N) to exclude item from the tolerance calculation. By default items are not excluded, so, if configured percentages for bus unit, It will calculate tolerance by percentage.

ItemNo ItemDesc PlantCode PlantUserCode UsagePerDay safetytime QtyOnCard VendorCode EBJ RTPARAMS.sup allocation LeadTime TransitTime HandlingTime
PricePerUOM BeginOnHandQty CurrentOrderQty ReorderPoint ItemCategory UnitDescription SupplierItemNo SupplierItemDesc ProductLine CommodityCode
MinOrderCards SupplierPoNum SupplierPoLineNum SupplierPoReleaseNum SupplierPoReleaseLIneNum LocationCode Integration_HasPOReceipt
Integration_HasPORelease IsVMI InspectionRequired HasInventorvMovement HasIntermediateLoc UOM SubInv EBJ_RTParams.shortstock EBJ_RTPARAMS.RoutingLabel
EBJ_RTPARAMS.LotInfo EBJ_RTPARAMS.CertInfo EBJ_RTPARAMS.excTolPerc
IT_Percent_1 IT_Percent_1 TCEK-Ram buyeruser 1 1 125 supnew 100 1 1 1 110 0 0 EMPTY Box KANBAN EA IT_Percent_1
IT_Percent_1 PL2309161 Com2309161 125 2005 2005 2005 2005 0 0 0 0 0 1 125 Y Y

#### 1.14 Added Find release id feature

Under Admin/Tools created a page Find Release ID

This page will have 2 input fields: Kanban card ID (required) and cycle number (range 0-999, optional)

If only card id field populated: show release ids from last 10 cycles.

#### If both fields populated show one release id.

← →	C	企	(i) Not sec	ure   engineering.ult	rivalms.com/QALS93//	Admin/FindReleaseID			
Арр	s 🕥	INFRAT	EL 273.70 +	S Web Slice Gallery	📙 Imported From IE	💠 System Dashboard	💠 Google	QA LS TEST S	Site
■	uŗ	olan	d Ultriv	/a		QA LS T	est site 9	.3	
â			n > Tools > elease ID	Find by Release ID					Bus
₩	*Card	ld:		Cycle Number:		Number of cycles: 10	)	Go 🕨	
¥=									

#### 1.15 Replace All Supplier Actions Plant filter dropdown for lookup

All supplier actions now are using a Lookup component for the Plant filter to allow users find and select specific plant from available options.

	pland Ultriva		QA LS Test site	9.3			<b>Q</b> 🔿	<b>?</b>	supnev 🖉
	Actions > Reschedule Request					Business Unit:	supnew Ap	plication:	Application (Suppli
	eschedule Request Iten	ns List				🝸 Filters 👻	👁 Views 👻	- 🔒 Print	t 📝 Export
Pla	· · ·	ULTRIVA_ORDERS Show	C		RYG		-		
	All Plants 🗙	All TILLERS	Catego List V All	ry	■ All		•		
L									
Filt	ter By 🔻 Select Operat	tor The Enter Value	Tx Go 🕨						
Find 9	Supplier Item No. 🙌 🍋							æ	Show ULTRIVA_C
Sorte	ed by: Supplier Item No								1 to 1
RYG	Supplier Item No	Description 1		Plant Item No		To ULTRIVA_ORD	ers	Total ↑	Plant 1
	IT040319	Test ship cards		IT040319			202	20,100	TCEK-Ram
	IT070319	Test shipq		IT070319			62	6,200	TCEK-Ram
	IT090419	Test 9.2 fixes		IT090419			1	50	TCEK-Ram
	IT090519	Test Exp Dates		IT090519			3	235	TCEK-Ram
	IT120419Test	Test Print issue		IT120419Test			4	313	TCEK-Ram
	IT130319	Test it		IT130319			4	291.5	TCEK-Ram
	IT150419	Test Ship		IT150419			5		TCEK-Ram
	IT160419	Test Print		IT160419			2	147	TCEK-Ram
	IT160419_1	Test ship by boxes		IT160419_1			4	267	TCEK-Ram
	IT160519	Test partial With ML		IT160519			3	255	TCEK-Ram
	IT180319Kan	Test Confirmation button		IT180319Kan			2	200	TCEK-Ram
	IT240419	Test All actions buttons		IT240419			8	800	TCEK-Ram
	IT290419	Test changes		IT290419			4	400	TCEK-Ram
	ITFS181217	Test 8.0		ITFS181217			3	150	TCEK-Ram
	IT16-100310-1	Link Gross		IT /:==100210_1			2		TCEV Dawn
up	land Ultriva	QA LS	Test site 9.3		<b>Q</b> (*)	2 🏫 🕐	supner	w user 🔻	
<b>M &gt;</b>	Actions > Reschedule Request > Ship			Busin	ness Unit: supnew	Application: A	pplication (Suppl	ier) 🔻	
Sh	ip Items List 🔻			T FI	ilters 👻 🕐 View	s 👻 🔒 Print	🕑 Export	≈ 🕄	
Plant		TRIVA_ORDERS Show	Category	Product Line	Commodity Code	RYG		1	
TCE	EK-Ram 🗙 🛛 Al	ll 🔹 Items List	All	✓ All ▼	All 🔻	All		-	
Filter	r By 💌 Select Operator	▼ Enter Value	So 🕨						
							_	_	
Find Sur	pplier Item No. 🆓 🖄						Show ULTRIVA_C	DRDERS	
1110 50							1 to 1	15 of 15	
	by: Supplier Item No								
Sorted	by: Supplier Item No Supplier Item No 1	Description 1	Plant Item No	t uL	Total TRIVA_ORDERS	Total ↑	Plant 1		
Sorted		Description 1 Test ship cards	Plant Item No IT040319	î ul	Triva_ORDERS		Plant ↑ TCEK-Ram		
Sorted RYG ↑	Supplier Item No ↑ 11040319 11070319	Test ship cards Test shipq	IT040319 IT070319	UL	202 62	20,100 6,200	TCEK-Ram TCEK-Ram		
Sorted RYG 1	Supplier Item No 1 11040319 11070319 11090419	Test ship cards Test ship q Test 9.2 fixes	IT040319 IT070319 IT090419	UL	TRIVA_ORDERS         202           62         1	20,100 6,200 50	TCEK-Ram TCEK-Ram TCEK-Ram		
Sorted RYG ↑	Supplier Item No 1 17040319 17070319 17090419 17090519	Test ship cards Test shipq Test 9.2 fixes Test Exp Dates	17040319 17070319 17090419 17090519	UL	202         62           1         3	20,100 - 6,200 - 50 - 235 -	TCEK-Ram TCEK-Ram TCEK-Ram TCEK-Ram		
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	IT010719	Test Cards to Ultriva	IT010719	0	0	0	0	7	625	0	0	0	0	
	IT020519	test	IT020519	0	0	0	0	15	1,500	0	0	0	0	
	IT040319	Test ship cards	IT040319	0	0	0	0	17	1,700	0	0	0	0	
	IT050319	Test ship	IT050319	0	0	0	0	19	1,900	0	0	0	0	
	IT060419_3	Link 6mm	IT060519_2	0	0	0	0	1	100	0	0	0	0	
	IT060519test	Test	IT060519test	0	0	0	0	12	1,200	0	0	0	0	
	IT090419	Test 9.2 fixes	IT090419	0	0	0	0	10	500	0	0	0	0	
	IT090519	Test Exp Dates	IT090519	0	0	0	0	7	700	0	0	0	0	
	IT120419	test bugs	IT120419	0	0	0	0	15	1,435	0	0	0	0	
					0	0	0	4	400	0	0	0	0	
	IT120419Test	Test Print issue	IT120419Test	0	, č									
	IT120419Test IT130319		IT120419Test IT130319	0	0	0	0	14	1,403.5	0	0	0	0	

1.16 Parameterize all instances of "Card" in All Modules

On main BaselineUI file we have 4 UI Elements available to parametrize all Card(s) instances in application. The \$\$\$ elements are used just in the Admin/Items Card texts.

```
<UIElement GID="$Card" HeaderText="ULTRIVA_ORDER"/>
<UIElement GID="$$Cards" HeaderText="ULTRIVA_ORDERS"/>
<UIElement GID="$$$Card" HeaderText="ULTRIVA_ORDER_1"/>
<UIElement GID="$$$Cards" HeaderText="ULTRIVA_ORDERS_1"/>
```

#### 1.17 Add State filter in supplier's Set tracking No page

Allow supplier to add Packing slip to the card before ship

Changed the title of the Supplier's "Set Tracking No" page to "Set Tracking/Packing Slip Numbers"

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ŵ	☆ > ~Actions ~Actions		-Business Unit: supnew ~Application: ~Application (Supplier) v
<b>M</b>	✓ ~Supplier Actions		:
	-Accept -View and acknowledge new kanban orders	-Reschedule Request     -Change required date for the orders.     You will see all is of ORDERS that can be     rescheduled and you can select the     ones to reschedule	pment -Sales Order Fulfillment -Fulfill Sales Order
∰ ¢}	-Ship -View the list of acknowledged kanban ORDERS. Use this screen to indicate the ORDERS you are shipping: If you have not printed kanban labels already, you can do that here too	-Print Cards     -View the list of acknowledged kanban     ORDERS. Use this screen if you want to     print labels before you are ready to ship	ORDERS in CSUpply Planning -Supply Planning
ŝ	-Consolidator Ship     -View the list of acknowledged kanban     ORDERS. Use this screen to indicate the     ORDERS you are shipping: if you have     not printed kanban labels already, you     can do that here too	-Print Duplicate Cards     -View the list of printed kanban     ChORDERS. Use this screen if you want to     print duplicate labels     -REQ     -REQ     -Manage REQ     -Manage REQ	-RYG Board -View RYG Board
	-Supplier Queue -Shows distribution of ORDER States for each Item	-See Tracking/Packing Slip -View the list of shipped lapbase opDeFK5. User his Screen to update the tracking number for the shipped opDeFK5.	Int PORequest Quality Approval -Attach material certificate
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#### Confidential internal document

Date: January 22, 2020

#### Added State filter in page form

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	ń >	Actions > ~Set Tracking Number	ms List						oplication: ~Application (Supplier) 💌
	~Plan ~Al Filter	I Plants 🗙	~ORDERS	~Show Items List	~Category -All <b>~Go ▶</b>	~RYG ▼ CAll		-State Quarantin IQuar Quar	antine
~		pplier Item No. 🦀 🐴 d by: ~Supplier Item No Item †	Description				Total ORDERS 1	Total ↑	€ ~Show ORD
	_	IT070319	Test shipq				101	0	TCEK-Ram
-							6	0	TCEK-Ram
		IT150419	Test Ship						
		IT150419 IT160419	Test Ship Test Print				14	0	TCEK-Ram
							14		TCEK-Ram TCEK-Ram

As Image displays the result can be filter by Shipped or Quarantined cards so user can set tracking number to quarantined orders.

#### 1.18 Add editable field in print and export to excel list for set expiry date cards list

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#### 1.19 Disable all action buttons when clicking on it

When user press click on any action button, buttons will be disabled to avoid multiple clicking on same action.

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Acti	ons 📏 Set E	xpiry Date			Business l	Jnit: TCEK-Ram	⊸ Арр	lication: Applicat	ion (Plant) 🛛 🔻		
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ind Card ID		144 MA			e	Set Expiry Date	Attach Notes	🗲 Back To Items	≓ Change Filter		
xpiry Date		E.I.									
Sorted by:	ltem, Card ID	)							1 to 2 of 2		
		Card ID ↑	Item ↑	Cycle No ↑	Card Qty ↑	Location Code $\uparrow$		Expiry Date			
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		KCDH2JMTRALV	IT040719	1	100			08/01/2019			
					e	Set Expiry Date	Attach Notes	← Back To Items	≓ Change Filter		