

Work Order Lean Factory Management

What's new

- Made to Order
- BOM support
- Component availability through Picklist
- Single piece flow
- Level Loading
- Quality and Pack out Operation
- Scrap and Rework flow
- Multiple Label formats
- Quality and Pack out Operation
- Data capture and validation

New Master Code Lists

- Skip Lot Plan
- Operation Parameters
- Printer
- Input Validators
- Machine Capacity Calendar
- Kanban Label
- Item level Operation Instructions, Labels and operation parameters

Manage Work Order

- New Work Order
- State Flow (New, Planned, Firm Planned, Open, Active, Hold, Closed)
- Modify BOM
- Order Comments, Instructions
- Customer Instructions
- Assign Skip lot Plan
- Manage Picklist

Operator Screen – Close Jobs

- View Orders by Machine
- Operation Instructions
- Consistent UI for all operations
- Close History
- Completed product details & history
- Start and Hold Jobs
- Printer Selection
- Quality audit scrap or rework
- Force Quality audit

Rules

- When Routed To QA
- When Operation On Hold

Reports

- Work Order QA Results Report
- Work Order History Report
- Capacity Utilization Report

Integration

- Import Sales Order
- Create Work Order
- Publish Closed Jobs
- Publish Work Order API
- Close Job API

Level Loading UI

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Capacity Planning

How do I?

Previous Current Next

2016-08-24 100%

2016-08-25 100%

2016-08-26 150%

MCH1
200% Orders: 2

MCH2
100% Orders: 2

Run Scheduler Save Schedule

Orders Scheduled for Machine:MCH1 On Date 2016-08-26

Order #	ItemNo	Capacity Req'd	Plan Qty	Complete Qty	Percentage Utilization
WO222ASTRA	3014	8 hours 53 minutes 20 seconds	123	1	100%
WO222AUTRA	3014	17 hours 13 minutes 20 seconds	34	2	100%

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